

JUNQUAN[®]
JUNQUAN AUTOMATION
— 君权自动化 —

产品说明书

Product Specifications

ZDBX-36F

同轴电缆剥线机

浙江君权自动化设备有限公司
ZHEJIANG JUNQUAN AUTOMATION CO., LTD

1	1
2	2
3	3
4	4
5	7
6	9
6-1	9
6-2	10
6-3	11
7	12
7-1Operating ()	12
7-2Counter Clear()	13
7-3Lot Counter	13
7-4Copy	13
7-5Memoery Lock()	13
7-6Memory Cear ()	13
7-7Blade Centering()	14
8	14
8-1	14
8-2	16
9	18
10	19
11	20

1

2

3

ZDBX

4

5

1

2

3

4

6

7

8

E-mail

9

10

1	1
2	1
3	1
4	1
5	2
6	1
7	1

1

220 10% 50-60

2

3

4

5

6

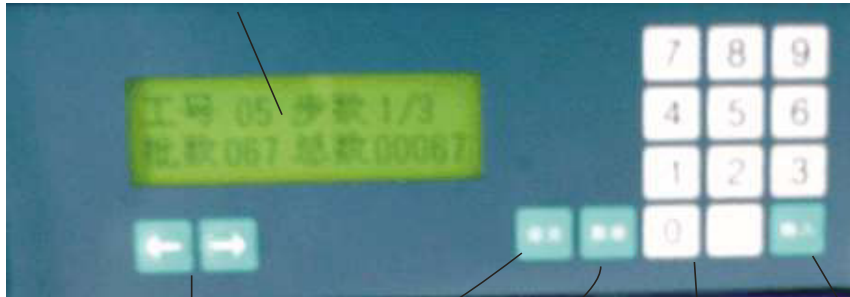
7

50Kg

8

9

4-1.



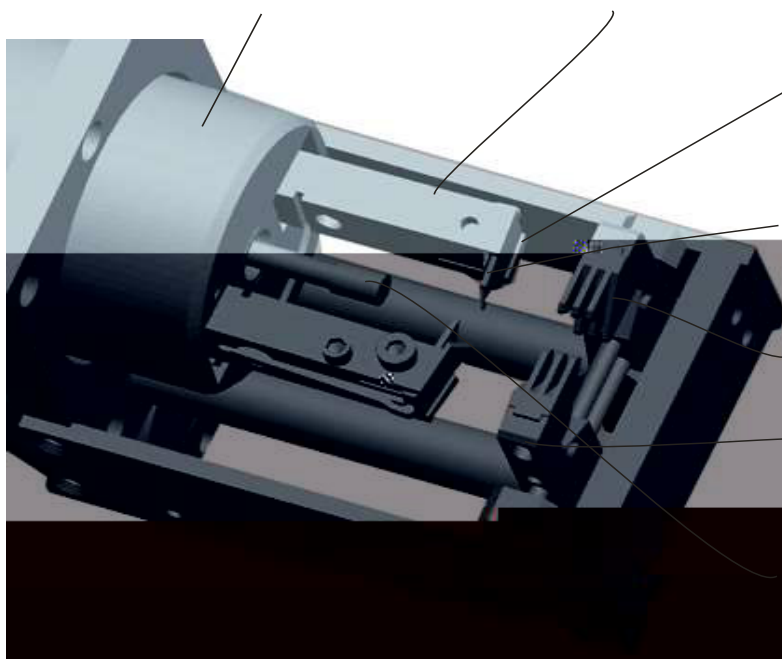
光标移动键

	Select	
	File	
	ENT	
	0 1 2 3...9	

4-3



4-4.



C01 C02

5-1

1

2

*

5-2

110v 220v

5-3

ON

ON

English

ENT

Select

=01
=1-3

<select> c=01 s=1-3
Foot(0)/sensor(1)=1
Start Delay (0-9)=0

() ; .

5-4

C01()

C01

C=01

C01

" S =1-3 (Step 1 Steep 3)

" F00t(0)/Sensor(1)=1 =0

(1) <ENT>

operating

Operating

<Operating>	
C=01	S=1/3
Lot=000	
Sum=00000	

2 . C01
ENT

5-5 C02

C02
1 ENT Select

Select		
Sselect	C=01	S=1-3
Foot(0)/Sensor(1)=1		
Start	Delay(0-9)=0	

2 C=0 C=02 ENT			
----------------	--	--	--

Operating		
Sselect	C=01	S=1-3
Foot(0)/Sensor(1)=1		
Start	Delay(0-9)=0	

ENT	
3	C02

6-1

C Cable NO		99 C=01 C=99
S Step NO		6 steep step1 step6
L Stripping Length		30mm 0.1mm
D (Diameter)0.007724		36R 0.22mm~Max 6.99mm 33R 0.01mm~Max 3.99mm 0.01mm
FS (Feeding Speed)		10 0.1.2.3-----9.
WB Way Back		0.01mm 0.99mm.
0 / (PS) (partial Strip)		0.01mm 0
(PB) Pull Back Speed		10 0.1.2.3-----9
RT Rotation Direction		10 Min0.1sec~Max1.0sec 0.1.2.3-----9
RD (Rotation Direction)		< 0.1.2.3 > EX 0=CCW+ 1=CCW+ 2=CW+ 3=CW+
AB Air Blow		1.0 1 0
0 / 1 Foot(o)/Sensor(1)		(33R 0) EX Foot(0)/Sensor(1)=1 F00t(0)/Sensor(1)=0
Start Delay(0-9)		10 0.1.2.3-----9 2

RT Start Delay

6-2-2

Step1 Step2 Step3

Fig 5 CO3

03	C =	<input type="text" value="ENT"/>	C=03
1	S =	<input type="text" value="1"/> <input type="text" value="ENT"/>	S=1
< 1 > 1) 9.5mm	L=	<input type="text" value="9.5"/> <input type="text" value="ENT"/>	L=9.5
2) 2.53mm	D=	<input type="text" value="2.53"/> <input type="text" value="ENT"/>	D=2.53
3) 2	FS=	<input type="text" value="2"/> <input type="text" value="ENT"/>	FS=2
4) 0.2mm	WB=	<input type="text" value="0.2"/> <input type="text" value="ENT"/>	WB=0.2
5) / 0 .	0 / (PS)=	<input type="text" value="0"/> <input type="text" value="ENT"/>	PS=0
6 5	PB=	<input type="text" value="5"/> <input type="text" value="ENT"/>	PB=5
7 4	RT=	<input type="text" value="4"/> <input type="text" value="ENT"/>	RT=4
8 CCW 1	RD = =	<input type="text" value="1"/> <input type="text" value="ENT"/>	RD=1
9 1 .0 1	AB =	<input type="text" value="1"/> <input type="text" value="ENT"/>	AB=1

S=2 AB ENT Step2
 S=2

File

<File>	C=03	S=2
L=00.0	D=4.00	FS=0
WB=0.00	PS=00.0	PB=0
RT=0	RD=0	AB=0

Step2 Step3

Step6

6-3

6-3-1

Select

Select

Sselect	C=01	S=1-3
Foot(0)/Sensor(1)=1		
Start	Delay(0-9)=0	

* [Grey bar]

ENT

Operating”

<Operating>
C=01 S=1/3
Lot=000
Sum=00000

* [Grey bar] Setting Error” B-

[Grey bar] Operating

6-3-2

- 1 S=1-3
- 2 S=1-1
- 3 S=2-2

6-3-3

- | | | |
|---|----|---|
| 1 | WB | D |
| 2 | FS | |
| 3 | RT | |
| 4 | PB | |

Menu

ENT

Menu
Operating
Counter Clear
Lot Counter
Copy
Memory Lock
Memory Clear
Blade Centering

7-1. Operating()

Operating

ENT

Select

ENT

Operating

<Operating>
C=01 S=1/3
Lot=888
Sum=02888

C=01 01

S=1/3 step1 Step3

Lot=888 888 Couter Clear

7-6

Sum=02888 02888

7-2. Couter Clear

Operating

Sum

Count Clear

Sum=02888 Yes(1)=?

1 Sum

Count Clear
Sum=00000 Yes(1)=?

7-3.Lot Counter

Count Clear
Lot=888 Yes(1)=?

100
100 yes=1

100

Continue Yes(1)=?
Lot Completed (000)

100 Yes=1 1 ,
0

7-4 .COPY

C

Copy C=05- 08
Yes(1)=?

05 08
C= Yes=
05 08

7-5Memory Lock()

Memory Lock
Pasword=

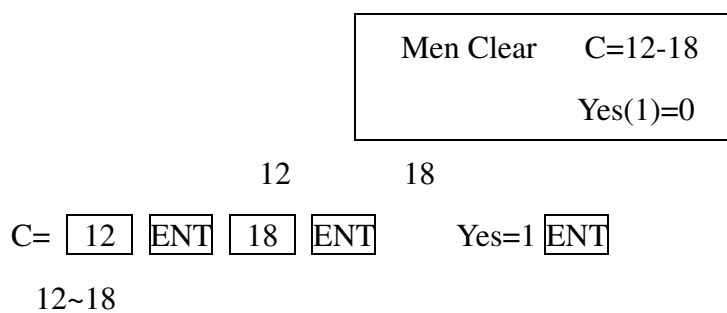
Password

Menu
Memory Unlock
Lock

Memory Lock
Password

Memory Unlock
Memory

7-6Memory Clear()



7-7Blade Centering

8

8-1

*

*

*

1

2

Cover Error”

1 Select
ENT

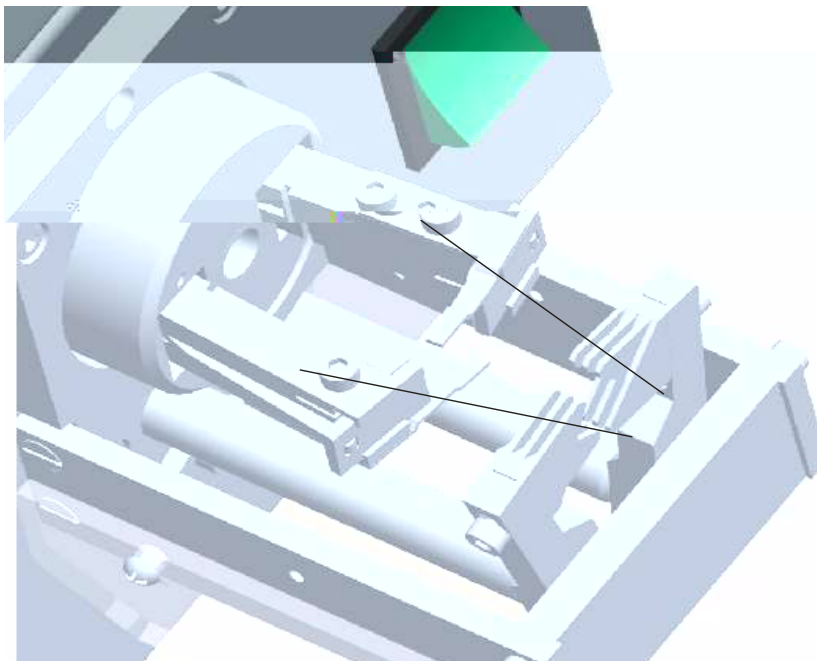
Menu

Blacde Centering”

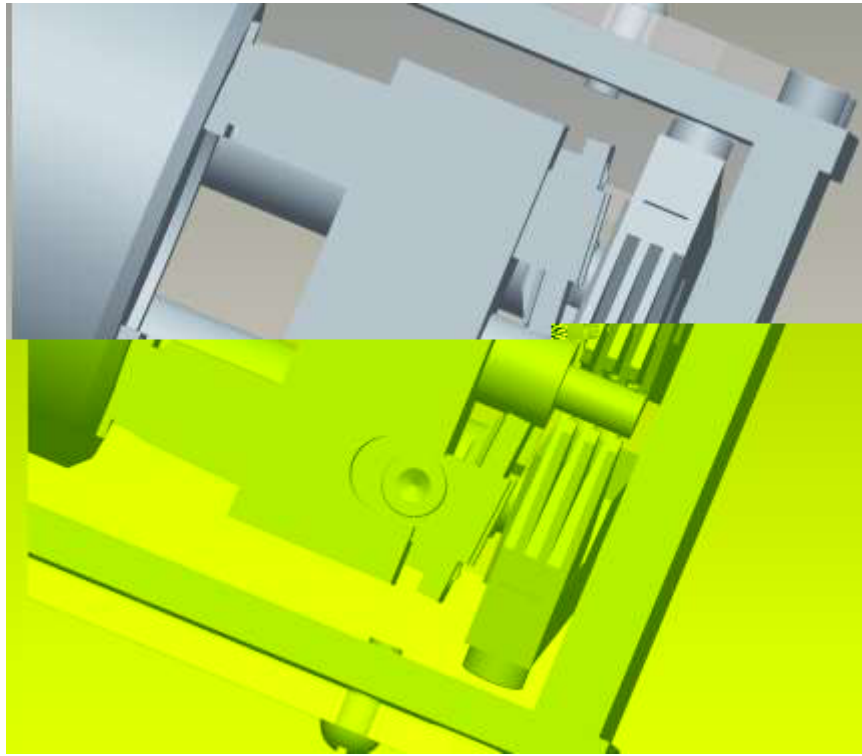
Copy
Memory Lock
Memory Clear
Blade Centering

Blade Centering
1 2 3 0

2



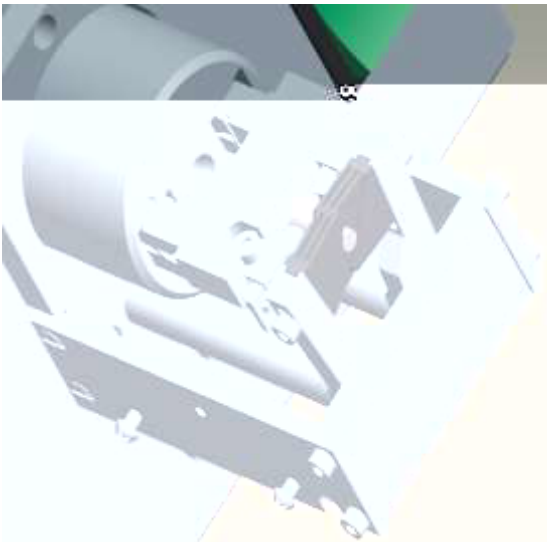
3



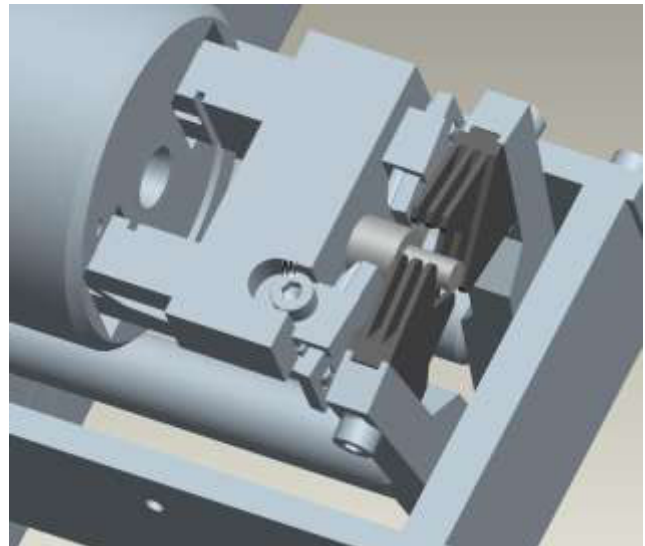
4

1

A



A

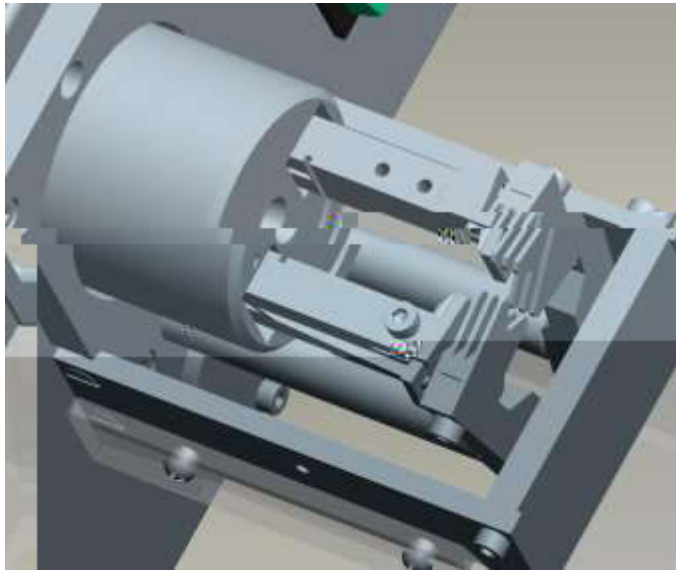


B

5. 2

B

3



0
8-2

1

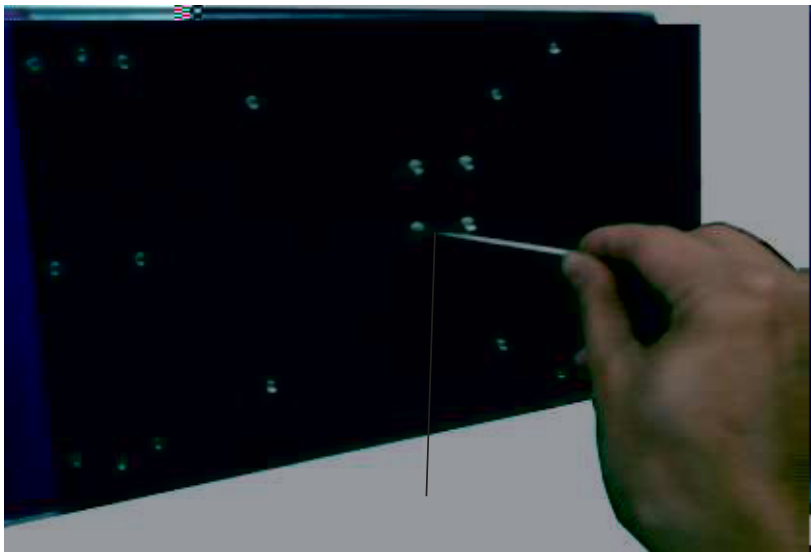
2

3



4.

9-1



*

Error

CPU Error	CPU	
Memory Error		
Cover Error		
Cutting Error		
Stripping Error		
Cable Select Error		
Step Select Error		
L Setting Error	L	
D Setting Error		
PS Setting Error		

11-1

RT

RT

0	0.3
1	0.6
2	0.9
3	1.2
4	1.5
5	1.8
6	2.1
7	2.4
8	2.7
9	3.0

11-2

Start Delay”

1

0.2-0.3

2

3

4

0

0 T d 1/15289B2 (T a r l)5.(t T-d1 0 1). 660

计划表

参数			工号	启动	步数	长度	直径	切入	退刀	全剥	剥皮	旋转	旋转	吹气	
SD	启动延迟	0~9	工号	延迟	步数	长度	直径	速度	量	0/半	速度	时间	方向		
S	步数	0~6													
L	长度	0.1~30.0mm													
D	直径	0.3~30.0mm													
FS	切入速度	0~9	工号	启动	步数	长度	直径	切入	退刀	全剥	剥皮	旋转	旋转	吹	
WR	剥皮速度	0~0.99mm	工号	延迟	步数	长度	直径	速度	量	0/半	速度	时间	方向		
PS	全剥 0/半	0~30.0mm													
PB	剥皮速度	0~9													
RD	旋转方向	0~3													
AB	吹气	0~1	工号 No. 1			步数	长度	直径	切入	退刀	全剥	剥皮	旋转	旋转	吹气
					步数 1	长度	直径	切入速度	退刀量	全剥 0/半	剥皮速度	旋转时间	旋转方向	吹气	
					步数 2	长度	直径	切入速度	退刀量						

586

Tel 0573-82331888 82330999
Fax 0573-82301199

Tel 0577-62900000 62901111
Fax 0577-62902918

B 1518

Tel 0371-56608999 63953399
Fax 0371-63953399

782

607

Tel 0755-89638399 89637269
Fax 0755-89638366

C 17 6/2

C