

JUNQUAN[®]
JUNQUAN AUTOMATION
—— 君权自动化 ——

产品说明书

Product Specifications



DE 6K 自动线材供给机

浙江君权自动化设备有限公司

浙江君权自动化设备有限公司
ZHEJIANG JUNQUAN AUTOMATION CO.,LTD

, , ,
,

1

2.

3

PF

4

5

1

2

3

4

6

1 AC380V±10%,50Hz

2

3

-10°C

4

5

3400×1500×1100

700kg

2200W

AC380V50Hz/60Hz

400kg

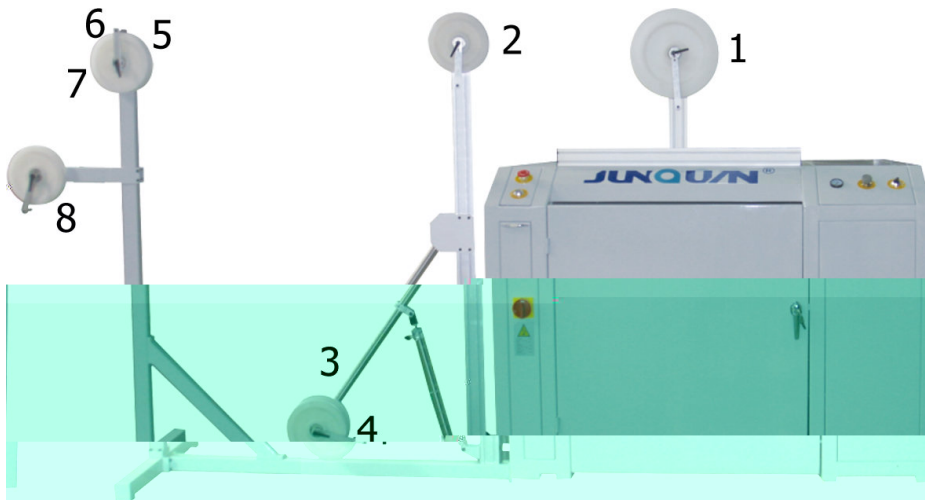
45m/min




600mm~ 800mm

6mm~20mm(

- 1
- 2
- 3
- 4

1

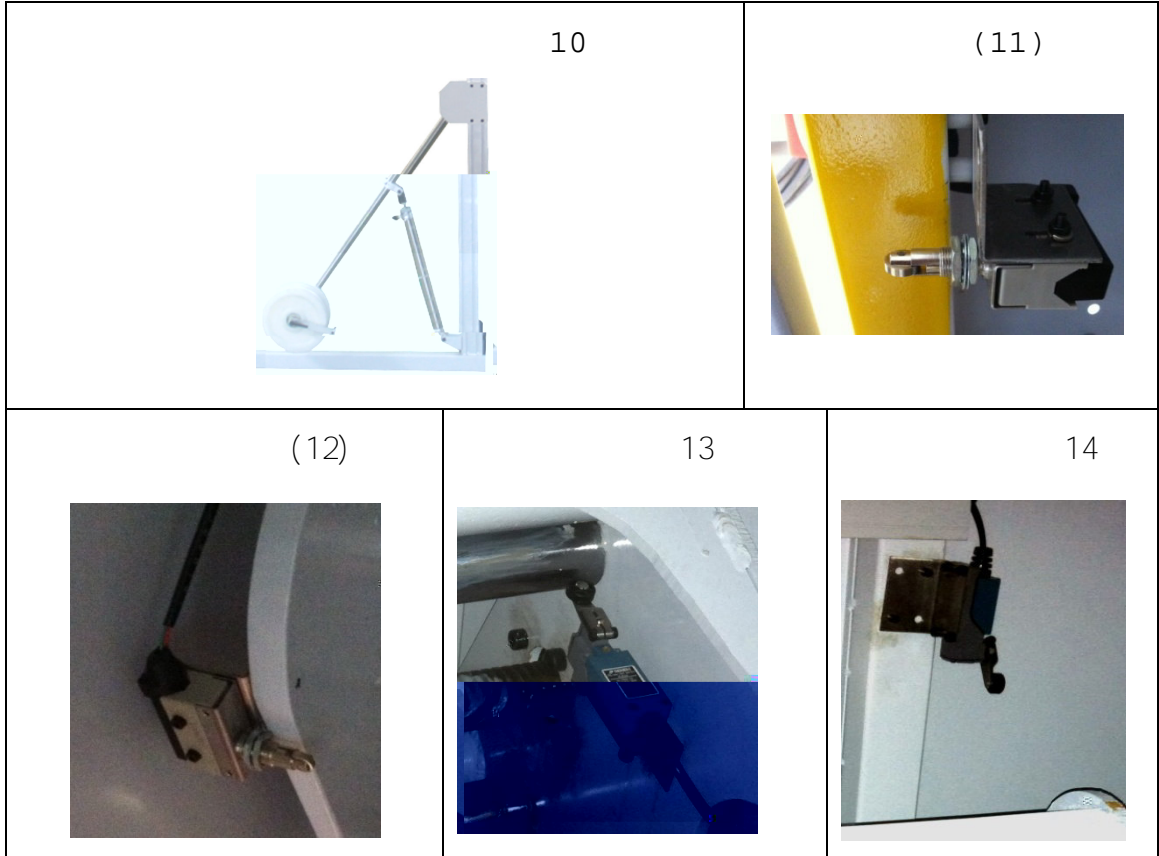


(2)	(3)	(4)
		

(5)

(6)





1

0.4Mpa~0.5Mpa

9

2

A C 380V 50 Hz/60Hz

1 2 7

2 4 3

3 5

4 4

5

6 5 (1)

7

7. 9 0.4-0.5Mpa 6

0.15Mpa

,

8. , (8)

1—2—3—5—8

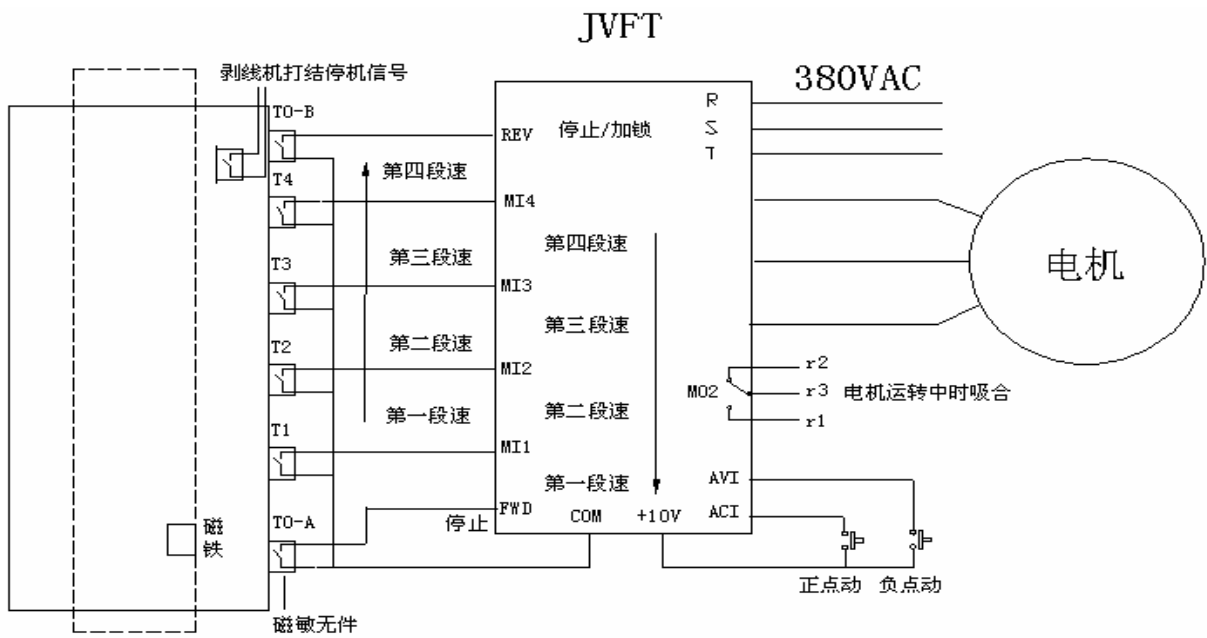
9.

4 6

5

8

7



1 TO-A/B

a.

- T1 T2 , ,
- T2 T3 , ,
- T3 T4 , ,
- T4 To-B , ,

b.

T4 T3 , .
 T3 T2 , ,
 T2 T1 , ,
 T1 To-A , ,

2 , TO-B Mo2 1.5s

3 , TO-A

4 TO-A T1 ,

5 1.1/1.2

6 4

※ , .

D000	/		12.00Hz
D001		0: () 1	1

※ 0 ()

1

D011		0.1~655.00s	1.00	2.5
D012		0.1~655.00s	1.00	0.5
D013		0.1~655.00s	1.00	3
D014		0.1~655.00s	1.00	0.5
D015		0.1~655.00s	1.00	3
D016		0.1~655.00s	1.00	0.5

D017		0.1~655.00s	1.00	2
D018		0.1~655.00s	1.00	0.5
D122		0.01Hz~D002	20.00 Hz	25.00Hz
D123		0.01Hz~D002	35.00 Hz	35.00 Hz
D124		0.01Hz~D002	25.00 Hz	45.00 Hz

P176

1

PROC

D022=1

,

, 4

4

D031=0;

D032=1;

D047=0.5:

D098=22;

,

D098=22

※

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